

Engineering Forgings

Product Range

| Profile | As Forged Sizes in mm | | | As Forged wt.(MT) |
|-------------|-------------------------|----------|-------------------------|-------------------|
| | OD | ID | LENGTH | |
| | min-max | min-max | min-max | min-max |
| Shaft | 260-700 | - | 1000-6500 | 1-17 |
| Disc | 400-1800 | - | 200-600 | 0.5-8 |
| Gear Blank | 400-1800 | 80-450 | 200-600 | 0.5-7 |
| Ring | 800-2200 | 500-1800 | 300-800 | 1-7 |
| Hollow Bush | 500-700 | 150-450 | 1000-4000 | 1-8 |
| Die Blocks | Section = 300 to 600 mm | | Length = 300 to 1500 mm | |

The forgings may be supplied in Carbon, Low and Medium Alloy Steels as per IS,BS,DIN,ASTM,JIS,GOST and other international specifications. The supply condition may be chosen as per the requirement.

As forged & Normalized/ Annealed condition: Weights up to 17 MT.

Proof Machined, Hardened and Tempered condition: Weights up to 7 MT.